

19

DART AEROSPACE LTD	Work Order:	18786
Description: Bearpaw Kit 19" x 24"	Part Number:	K10008
Drawing: K10008 Rev. E	Qty:	10

Step	Location	Procedure	By	Date	qty																																																
1	EXPEDITING	Issue Work Order	<i>[Signature]</i>	03.01.31	10																																																
2	EXPEDITING	Photocopy blue file: K10008 D206-559 D350-578 D315-670 D427-659 labels per PPP K10008 CHG006 (Bag Blue files separately)	<i>For RS</i> <i>WK 1 [Signature]</i>	03-02-25	10																																																
3	STORES	Pick: <table><thead><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr></thead><tbody><tr><td>6</td><td>D2182B050</td><td>Rubber cushion</td><td>B18914</td></tr><tr><td>12</td><td>D2274</td><td>Radius block</td><td>B18743</td></tr><tr><td>2</td><td>D2432F</td><td>Bearpaw</td><td>B18797</td></tr><tr><td>6</td><td>D2438</td><td>Clamp</td><td>B18579</td></tr><tr><td>12</td><td>D2529</td><td>Washer</td><td>B18539</td></tr><tr><td>6</td><td>D2732-050</td><td>Rubber Cushion</td><td>B18800</td></tr><tr><td>12</td><td>AN4-15A</td><td>Bolt</td><td>M12207</td></tr><tr><td>12</td><td>AN4-17A</td><td>Bolt</td><td>M11045</td></tr><tr><td>24</td><td>AN960JD416</td><td>Washer</td><td>M12749</td></tr><tr><td>12</td><td>MS21042L4</td><td>Nut</td><td>M11151</td></tr><tr><td>1</td><td colspan="3">paper work package from step 2</td></tr></tbody></table>	Qty	Part Number	Description	Batch	6	D2182B050	Rubber cushion	B18914	12	D2274	Radius block	B18743	2	D2432F	Bearpaw	B18797	6	D2438	Clamp	B18579	12	D2529	Washer	B18539	6	D2732-050	Rubber Cushion	B18800	12	AN4-15A	Bolt	M12207	12	AN4-17A	Bolt	M11045	24	AN960JD416	Washer	M12749	12	MS21042L4	Nut	M11151	1	paper work package from step 2			<i>[Signature]</i>	03-04-11 03-05-28 03-04-11	10 10 10
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4	QC	Inspect Level 4	<i>[Signature]</i>	03.05.20	10																																																
5	STORES	Package and Identify as per PPP K10008	<i>REV. E</i>	03.05.28	10																																																
6	EXPEDITING	Close Work Order Cost / part: <i>22857</i>	<i>[Signature]</i>	03.05.29	-																																																

Rev	Date	Change	Revised By	Approved
A	99.12.17	K10008 created for Bear paw kit (MPP 2000)	EC	
B	00.06.30	Replaced D2639 by D2981-0200-1600 (MPP 2072)	EC	
C	01.03.19	Chg 002 (MPP 2072)	EC	
D	01.04.24	Chg 003 (MPP 2135)	EC	
E	01.06.12	Chg 004 (MPP 2145)	EC	
F	02.05.22	Chg 005 (MPP 2245)	NG	
G	02.07.11	Replace D2639 (D2981-0200-1600) with D2732-050	KJ	
H	02.08.15	Added D427-659 to Step 2	KJ RF	<i>[Signature]</i>

RELEASED
02/08/27 RF

Work Order:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE						
DATE	STEP	Description of NC section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial					

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____



DESIGN #	DRAWN BY KJ	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. K10008	REV. E SHEET 1 OF 1
DATE 02.07.09		TITLE BEARPAW KIT 19" WIDE x 24" LONG SCALE NTS	
A	99.12.06	NEW ISSUE	
B	01.03.14	REMOVE D500-572-013	
C	01.05.15	ADD D315-670-011	
D	02.05.14	ADD D427-659-011	
E	02.07.09	REPLACE D2639 WITH D2732-050	

THIS KIT CONTAINS PARTS AND PAPERWORK APPLICABLE TO THE FOLLOWING BEARPAW INSTALLATIONS:

AIRCRAFT	INSTALLATION
BELL 206 L/L-1/L-3/L-4/ 407	D206-559-013
AS 350/355	D350-578-011
SA 315B	D315-670-011
BELL 427	D427-659-011

THE FOLLOWING PARTS SHOULD BE USED PER THE RELEVANT DRAWINGS AND THE FOLLOWING TABLE (REF):

PART NUMBER	K10008	D206-559-013	D350-578-011	D315-670-011	D427-659-011
D2182B050	6	6	6	6	6
D2274	12	12	12	12	12
D2432F	2	2	2	2	2
D2438	6	6	6	6	6
D2529	12	12	12	12	12
D2732-050	6	6			6
AN4-15A	12	12			12
AN4-17A	12	12	12	12	
AN960JD416	24	24	24	24	12
MS21042L4(OR -4)	12	12	12	12	12

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 18786

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jan 31, 2003
12:08 pm

Work Order No	: 0018786	Department Code:	
Project Name	: *K10008	Burden Flags	: NNNNNNN
Project For	: week 309	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: *K10008	Invoice Number	:
Description	: Bearpaw kit 19" x 24"	Invoice Amount	: 0.00
Manufactured	: Yes	Order Entry No	:
Amount Req'd	: 10	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	:	Actual Margin	: 0.000%
Est Finish Date	: 02-28-03		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:		

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00